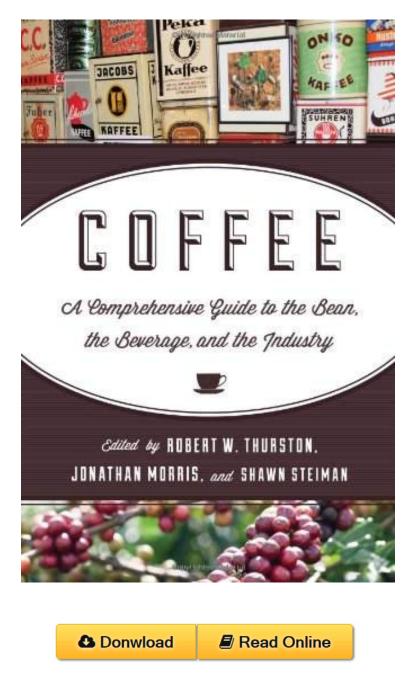
Coffee: A Comprehensive Guide to the Bean, the Beverage, and the Industry

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